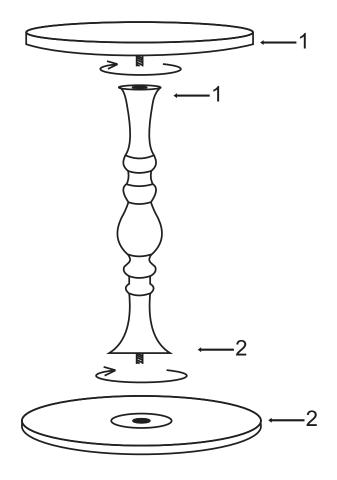
ASSEMBLY INSTRUCTION



Warning: Do not over tighten- over tightening can cause threading to slip.